

MACHINE	ATHADER						
DESCRIPTION	.280" X 72"						
PRODUCT	COLD ROLLED STEEL						
	HOT ROLLED PICKLED AND OILED STEEL						
	HOT ROLLED PICKLED DRY STEEL						
	GALVANIZED STEEL						
	GALVANNEAL STEEL						
	COLD ROLLED FULL HARD						
	ALUMINUM						
YIELD STRENGTH	0.280" @ 95 000 PSI						
MASTER COIL CAPACITY	MIN.	MAX.					
COIL WEIGHT		64 000					
THICKNESS	0.0355	0.280					
WIDTH	24.000	72.000					
INT. DIAMETER	20.000	24.000					
OUT. DIAMETER	42.000	84.000					
SLITTING CAPACITY @ 95 KSI	0.060	0.075	0.105	0.125	0.160	0.187	0.280
72"	22	18	15	13	11	10	8
60"	20	16	13	12	10	9	7
48"	18	15	12	11	9	8	7
36"	16	14	11	10	8	7	6
CHARACTERISTICS	1 SLITTING HEAD WITH 4 BRANCH SETUP CAPSTAN						
	OFF-LINE COIL BANDING STATION						
	FLATTENER SYSTEM FOR MILD SHAPE CORRECTION						
	ENTRY AND EXIT CROP SHEAR						
	PLEASE INQUIRE FOR SLITTING, SIDETRIMMING OR PACKAGING OUTSIDE SPECIFICATION						

SLITTING LIMITS	MIN.	MAX.
WIDTH	1.500	72.000
REQUIRED SCRAP	0.600	2.000