

MACHINE	PRO ECO			
DESCRIPTION	.250" X 62"			
PRODUCT	COLD ROLLED STEEL			
	HOT ROLLED PICKLED AND OILED STEEL			
	HOT ROLLED PICKLED DRY STEEL			
	GALVANIZED STEEL			
	GALVANNEAL STEEL			
	COLD ROLLED FULL HARD			
	HOT ROLLED			
YIELD STRENGTH	0.250" @ 90 000 PSI			
MASTER COIL CAPACITY	MIN.	MAX.		
COIL WEIGHT		60 000		
THICKNESS	0.060	0.250		
WIDTH	12.000	62.000		
INT. DIAMETER	20.000	30.000		
OUT. DIAMETER	38.000	72.000		
SLITTING CAPACITY	0.060	0.100	0.180	0.250
50-60 KSI TENSILE STRENGTH	31	24	11	6
60-70 KSI TENSILE STRENGTH	24	19	9	5
70-80 KSI TENSILE STRENGTH	18	14	7	4
80-90 KSI TENSILE STRENGTH	12	9	5	3
CARACTERISTICS	MATERIAL CAN BE PROCESSED WITH OFF-CUTS			
	ENTRY AND EXIT CROP SHEAR			
	PLEASE INQUIRE FOR SLITTING, SIDETRIMMING OR PACKAGING OUTSIDE SPECIFICATION			

SLITTING LIMITS	MIN.	MAX.
WIDTH	1.500	61.500
REQUIRED SCRAP	0.375	3.000