

MACHINE	SLITTER 4							
DESCRIPTION	3/8" X 72"							
PRODUCT	HOT ROLLED STEEL							
	HOT ROLLED PICKLED AND OILED STEEL							
	HOT ROLLED PICKLED DRY STEEL							
	GALVANIZED STEEL							
YIELD STRENGTH	0.375" @ 70 000 PSI							
MASTER COIL CAPACITY	MIN.	MAX.						
COIL WEIGHT		76 000						
THICKNESS	0.055	0.375						
WIDTH	19.000	72.000						
INT. DIAMETER	20.000	30.000						
OUT. DIAMETER	38.000	77.000						
SLITTING CAPACITY @ 70 KSI	0.060	0.075	0.105	0.125	0.160	0.187	0.280	0.375
72"	22	18	14	12	10	8	6	3
60"	18	16	12	10	8	6	4	2
48"	16	14	10	8	6	4	3	2
36"	12	12	8	6	4	2	2	1
CARACTERISTICS	2 INJECTION SLITTING HEADS							
	SCRAP CHOPPERS							

SLITTING LIMITS	MIN.	MAX.
WIDTH	1.250	72.000
REQUIRED SCRAP	0.500	3.000