

<u>Types of materials</u>	HRS
<u>Material Thickness</u>	2.2 mm - 4.5 mm @95 KSI Max. 6 mm @82 KSI for future parts (12" Max strip width)"
<u>Part Length</u>	2329.94 mm to 3168.14 mm (91.73" to 124.73")
<u>Length tolerance</u> (at max mill production speed)	±3 mm (±0.060") on 12m length
<u>Coil OD</u> minimum/ maximum	1524 mm (60")/ 1828.8 mm (72")
<u>Coil ID</u>	508 mm (20") - 609.60 mm(24")
<u>Mechanical mill speed</u>	30 to 75 FPM Max. (40 FPM Max for 6 mm @ 82 KSI using 2 Speed gear box)
<u>Total stands</u>	25 stands (1 Flat pass + 19 Forming + 1 Fin + 4 Sizing)
<u>Actual tooling</u>	Welded Tube